

## Work Order ID 60264



Wednesday, June 30, 2010 1:12:02 PM

Page 1

Item ID: D4024-041

Accept



Setup Start



Revision ID:

Item Name: Restraint Strap

Stop



Start Date: 6/30/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/9/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-6-30 Tooling:

Date:

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

## Tool ID

## Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D4024	A

100



PURCHASING

Purchasing

## Memo

Issue P/O: 10219  
Manufacture as per dwg D4024  
Possible Supplier: ANCRA  
Material release note is required.

0.00

(2)

110



Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

Packaging

## Memo

Ensure Material release note is required.

0.00

Packaging

120



QC6- Inspect dimensions to drawing

0.00

QC

## Memo

0.00

- inspectors to "New A" Day  
(~~Day has no Release Strg~~)  
D10219 x2

Quality Control

Inspectors to Release Day.

**Work Order ID 60264**

Wednesday, June 30, 2010 1:12:02 PM



Page 2

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Setup

Start



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Stop



Start Date: 6/30/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/9/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

130



Packaging

Packaging

Identify as per dwg & Stock Location: 114Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

10/11/10 SD

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/10 JH

MF  
10-11-11

# Picklist Print

Wednesday, June 30, 2010 1:12:06 PM

Page 1

Work Order ID: 60264



Parent Item: D4024-041



Parent Item Name: Restraint Strap

Start Date: 6/30/2010

Required Date: 7/9/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.06.30 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4024-041P		Purchased	No			110	Each	0.0000	1	2			

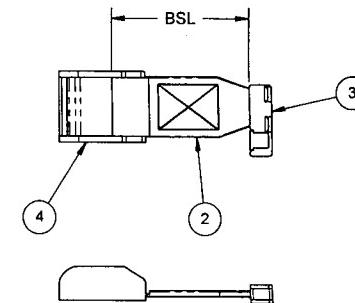
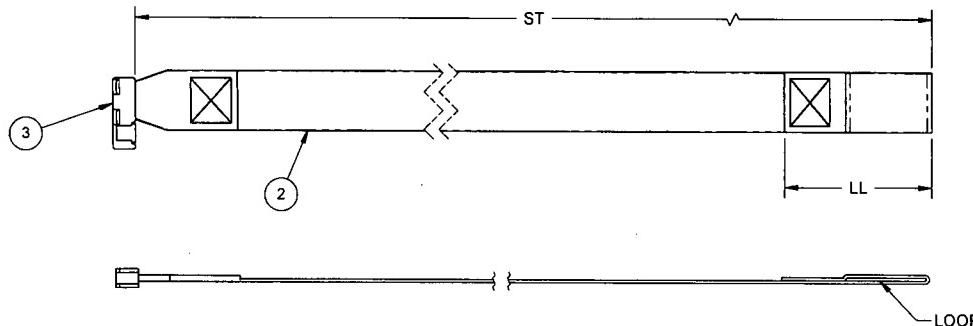
Restraint Strap



PC 10/17/15 (2)

8 7 6 5 4 3 2 1

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4024-041	RESTRAINT STRAP	JCA/ASSO/MIN
2	A/R		44mm WEBBING	
3	2	47556-13	END FITTING, DOUBLE STUD	
4	1	40880-15	50 mm CAM BUCKLE	

**SPECIFICATION CONTROL DRAWING**

DART PART NUMBER	MANUFACTURER	STRAP LENGTH "ST"	LOOP LENGTH "LL"	BUCKLE STRAP LENGTH "BSL"	WEBBING CAPACITY
D4024-041	ANCRA	46.0"	5.0"	4.8	5000 LB

**D4024-X RESTRAINT STRAP****NOTES:**

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4024-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.48 lbs

A	NEW ISSUE	10.01.22
REV.	BY	DATE
DESIGN	<i>B</i>	DART AEROSPACE LTD
DRAWN	<i>B</i>	HAWKSLEY, ONTARIO, CANADA
CHECKED	<i>B</i>	DRAWING NO.
MFG. APPR.	<i>B</i>	D4024
APPROVED	<i>B</i>	REV. A
DE APPR.		SHEET 1 OF 1
DATE	10.01.22	TITLE
		TANK RESTRAINT
		NTS

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#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

Ship To	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	
Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FED EX	1517-9324-0

# Packing Slip

Date	Packing Slip#
14/07/2010	7631

## Invoice To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Date	P.O. No.
14/07/2010	PO12191

	Description	ALT. Part Number	Part Number	Qty
	RESTRAINT STRAP AS PER DWG: D4024 REV: A		D4024-041P	2
	HEAD REST COVER WITH 3 VELCRO CLOSURE AS PER DWG D3306		D3306-041P	4
	HEAD REST CUSHION AS PER DWG. D3305		D3305-1P	8

Thank you for doing business with Aerotex Interiors!

[www.aerotexinteriors.com](http://www.aerotexinteriors.com)

GST/HST No.

139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295-8770 - Fax: (403) 313-0793 -

### \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:  
Our Work Order:

PO12191  
7631

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - PN: B60002, Breaking Strength: 6000lbs.

END FITTING / DOUBLE STUD - 47556 - 13

CAM BUCKLE - 40880-15

8  
10/12/26

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRIM WITH  
DWG NO. D4024-041P

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized signature is written across the page, starting from the bottom right and sweeping upwards and to the left towards the center. It appears to be a cursive script of the name of the authorized representative.



Campbell-Mack Supply (1985) Ltd.  
#2, 3939 - 12 Street N.E.  
Calgary, AB. T2E 6R8  
PH: 403 250-5076 FX: 403 250 3116  
csales@campbell-mack.com

## Fax Cover Sheet

Company: AEROTEX INTERIORS

Date: July 23/10

Attn: CARSON

From: HARLEY

Phone No: \_\_\_\_\_

# of pages inc. Cover Sheet

Fax: 403 313 0793

1

**Message:**

2" BLUE POLYESTER INTERIOR TRUCK STRAP

PN: B6000Z

BREAKING STRENGTH: 6000 lbs

KLaycock



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

### \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:  
Our Work Order:

PO12191  
7631

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - 44mm WEBBING

END FITTING, DOUBLE STUD - 47556-13

CAM BUCKLE - 40880-15

Sd/JD/TCC

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRIM WITH  
DWG NO. D4024-041P

SOLD TO:

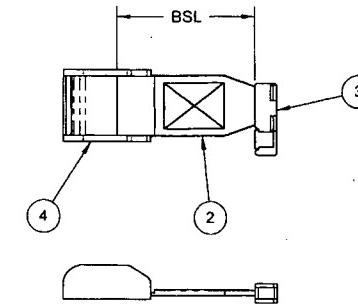
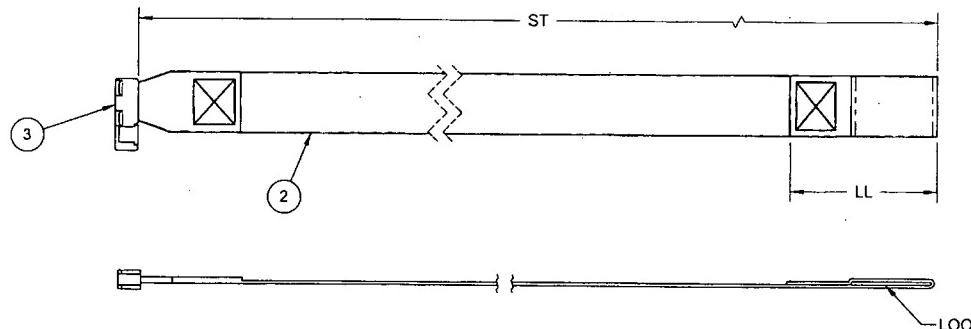
DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, handwritten signature is written over a series of intersecting lines. The signature appears to begin with a stylized 'D' or 'A' and ends with a flourish.

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
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## SPECIFICATION CONTROL DRAWING



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D4024-041	ANCRA	46.0"	5.0"	4.8	5000 LB

D4024-X RESTRAINT STRAP

RELEASED  
R 2010-05-05  
*[Signature]*

- NOTES:  
 1) MATERIAL: SEE TABLE  
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DESIGN	<i>EJ</i>		DART AEROSPACE LTD		
DRAWN	<i>EJ</i>		HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>EJ</i>		DRAWING NO. D4024		
MFG. APPR.	<i>EJ</i>		REV. A		
APPROVED	<i>EJ</i>		SHEET 1 OF 1		
DE APPR.	<i>EJ</i>		TITLE TANK RESTRAINT		
DATE	10.01.22		SCALE NTS		

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